

Date: Wednesday, 10/10/2007 11:03:27 AM  
 User: Kim Johnston

## Process Sheet

SPL/F

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 3/4" VELCRO STRIP	
Job Number	: 35077				
Estimate Number	: 11251				
P.O. Number	: N/A		Part Number	: D28541100	
This Issue	: 10/10/2007	S.O. No. : N/A	Drawing Number	: D2854 REV A	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A	
Previous Run	: 30820		Material	: N/A	
Written By			Due Date	: 10/17/2007	
Checked & Approved By			Qty:	80	
Comment	: Est Rev A 04.07.01 New Issue KJ/JLM		Um:	100	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :			
1.0	D2854	3/4" Velcro	80	27528	29640
		Comment: Qty.: 0.8750 f(s)/Unit Total : 139.9944 f(s)	4610	35120	17504
		3/4" Velcro	Batch: 200702	200614	200622
2.0	PACKAGING 1	PACKAGING RESOURCE #1			
		Comment: PACKAGING RESOURCE #1			
		Cut length as per Dwg D2854			
		D2854-1-100 = 10"			
3.0	QC6	DIMENSIONAL CHECK			
		Comment: DIMENSIONAL CHECK			
4.0	PACKAGING 1	PACKAGING RESOURCE #1			
		Comment: PACKAGING RESOURCE #1			
		Identify and Stock			
		Location: 422			
5.0	QC21	FINAL INSPECTION/W/O RELEASE			
		Comment: FINAL INSPECTION/W/O RELEASE			

Job Completion



2008/1/7 80X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

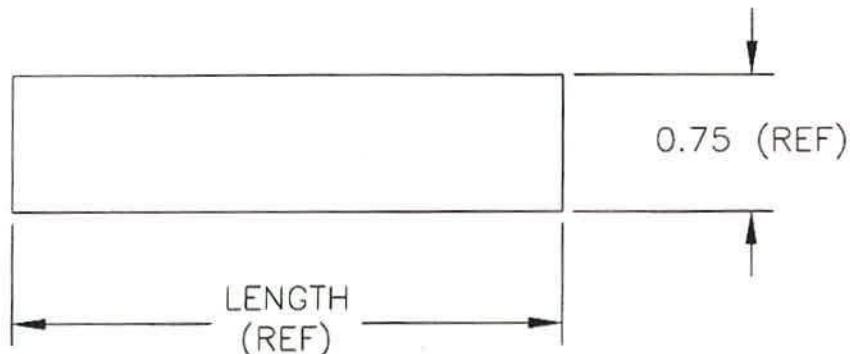
NOTE: Date & initial all entries

**DART**

DESIGN <i>JP</i>	DRAWN BY <i>JP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>KE</i>	APPROVED <i>JM</i>	DRAWING NO. D2854
DATE 98.11.17		TITLE 3/4" VELCRO STRIP
		SCALE 1:1
A	98.11.17	NEW ISSUE

**RELEASED**  
 18.11.20 KE

## SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE  
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')

D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025  
30" LONG HOOKED VELCRO: D2854-3-300

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 35077

~~UNDER REVIEW~~

~~04.10.21~~

OK ~~04.10.21~~